

ABSTRACT OF THE DISCLOSURE

The present invention relates to an outsole-making process, wherein the materials for outsole and central pad are refined. There is an opening at the front thenar of the outsole. The central pad and the outsole are placed inside the bottom of the
5 mold sequentially with the central pad inset into the opening of the outsole. After putting on the cover, the mold is shaped up through the process of heat and sulphuration. Finally, the finished outsole is taken out for inspection and trimming before shipment.